

Borates in gypsum board

Gypsum board is widely used for internal walls and ceilings by the construction industry, and is a material of growing importance in the do-it-yourself sector. It is manufactured by calcining gypsum into a plaster, making a slurry from the plaster, and passing the slurry through machines which shape, set, and cut the substance into a board. The addition of Boric Acid to the slurry yields significant improvements in product performance, user convenience, and process efficiency.

Benefits

In gypsum board manufacture, Boric Acid is used

- To increase the strength of the board
- To reduce the board weight by about 10%
- To provide better adhesion of the paper backing to the board
- To reduce the curing time of gypsum board
- To prevent wrinkle formation on the surface of the board
- To create a hard gypsum edge that withstands nailing and handling
- To enhance fire retardancy

Formation

The quantity of Boric Acid required is dependent on the quality of gypsum and also weather conditions. The average loading of Boric Acid is between 0.03 and 0.15% by weight.

Advantages

Increases mechanical strength

Boric Acid in gypsum slurry promotes the formulation of large bulky crystals as opposed to long needle-like ones. The bulky gypsum crystals impart a more rigid character to the board.

Improves paper gypsum bond

Starch adhesive is used in wallboard to reinforce the bond between paper backing and gypsum core. By changing the polymeric structure of the starch molecule, Boric Acid gives the adhesive increased viscosity, quicker tack and better fluid properties. These are essential for the dependable adhesion of the paper to the gypsum core.

Prevents wrinkle formation

Boric Acid reacts with sodium (e.g. sodium sulfate) found in many gypsum deposits, to prevent the sodium from creating wrinkles in the paper backing as the wallboard is dried.

Develops a harder board edge

Boric Acid imparts mechanical strength to gypsum board due to the formation of more bulky crystals. This function improves the board's outer edge.

Accelerates the curing rate

During drying, the removal of water from bulky crystals is faster than from needle-like crystals, thus Boric Acid reduces drying time. The fire retardant properties of Boric Acid also help to prevent gypsum crystals from burning while in the oven.

Decreases the board weight

To reduce the board weight by making the product less dense, typically foam (air) is injected into the gypsum slurry. This can cause a decrease in strength and an increase in the number of bond failures between paper backing and gypsum core. Boric Acid is introduced to minimize this potential problem.

Boosts fire retardancy

Spraying the paper backing with a Boric Acid solution or adding it to the gypsum slurry aids in fire retardancy. Boric Acid inhibits flame combustion and suppresses both afterglow and smoldering.

About Rio Tinto Minerals

Rio Tinto Minerals is the acknowledged world leader in developing industrial minerals – building blocks for life, and for products that contribute to better living – and in developing solutions to build its customers' businesses. The company supplies nearly half the world's demand for refined borates from its principal mine in California, and offers:

Minerals that make a difference – consistent product quality secured by ISO 9000:2001 registration of its integrated quality management systems

People who make a difference – world leaders in borate chemistry, technical support and customer service

Solutions that make a difference – Strategic Inventory Placement and long-term contracts with shippers to ensure supply reliability

About *20 Mule Team*[®] Borax products

20 Mule Team[®] borates are naturally occurring minerals that have an excellent reputation for safety when used as directed. Borates are essential nutrients for plants, part of a healthy diet for people, and key ingredients in fiberglass, glass, ceramics, detergents, fertilizers, wood preservatives, flame retardants and personal care products.

20 Mule Team[®] Borax products in gypsum board:

***Optibor*[®] Boric Acids**